



## AMMENDMENTS/ ADDITIONAL REQUIREMENTS

Specification No: 2014, Rev 0

Title: Functional Specification for Field Joint Coating for Submarine Pipelines

### 1.0 Refer Clause No. 1.0, Scope

Following new para shall be added:

In addition to this specification, wherever stringent, requirements/ provisions/ amendments of the latest edition of ISO 21809-3; 2008 applicable for Type 2A-3 (Table-13) joint coatings shall apply.”

### 2.0 Refer Clause No. 2.0, Reference Documents

New clause 2.1 (I) shall be added as below:

I) ISO 21809-3 : Petroleum and natural gas industries – External coatings of buried or submerged pipeline used in transportation system- Part -3 Field Joint Coatings.”

### 3.0 Refer Clause No. 3.1, General

New clause 3.1.3 shall be added as below:

“Contractor shall submit all details including properties and manufacturer certificates for the proposed joint corrosion coating material for company’s approval”.

### 4.0 Refer Clause No. 3.2.1.1, Heat Shrinkable Wraparound Sleeve

“Thickness of the heat shrinkable wraparound sleeve shall be 2.5 mm on pipe body and 2.0mm on weld bead”.

### 5.0 Refer Clause No.3.2.1.2, Cold Applied Pipe Wrap

“Clause 3.2.1.2 stands deleted.”